

Work Order ID 119188

May-12-14 1:38:58 PM

119188

Page 1

Item ID: D206-642-511 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube LH, High Gear Apical Tri-Bag Float Compatible
 Start Date: 5/12/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/12/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 1405-12 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-642	Q

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-511	CHG006							

DAS
06
9-89

MAY 13 2014 MLJ 1405-12

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAS
28
9-89

MAY 13 2014

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-89

MAY 13 2014

112942

Work Order ID 119188

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Item ID: D206-642-511

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube LH, High Gear Apical Tri-Bag Float Compatible

Start Date: 5/12/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/12/14

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Packaging

0.00

DAS

DAS

130

0.00

28

06

Packaging

Memo

MAY 13 2014

9-89

9-89

Packaging

Identify and pack for shipping as per PPP D206-642-511

Location: FG 073

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 14-05-13

MLJ 14-05-13

May-12-14 1:39:01 PM

1 19188

D206-642-511

Start Date: 5/12/14**Required Date: 5/12/14**

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM
 IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
 IPP rev D 07.06.06 added K642-511 EC
 IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by: IPP REV:F
 13.09.06 CHG005/ ECN13-634 DD VVERF:JLM IPP REV:G 14.04.28
 AS PER ECN14-520 DD VVERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541		Manufactured	No			110	Each	2.0000	1	1		DAS 28 9-89	
<div><div><div>DAS 06 9-89</div></div><div><div>Location</div><div>FG</div><div>93874</div><div>96044</div></div><div><div>Loc Qty</div><div>2</div><div>1</div><div>1</div></div><div><div>Loc Code</div><div>112942</div><div></div><div></div><div></div></div></div>													
Replacement Skidtube													MAY 13 2014
K642-511		Manufactured	No			110	Each	3.0000	1	1			
<div><div><div>DAS 06 9-89</div></div><div><div>Location</div><div>PKG014</div><div>114797</div></div><div><div>Loc Qty</div><div>3</div><div>3</div></div><div><div>Loc Code</div><div></div><div></div><div>1X</div></div></div>													
Saddle 642-511												DAS 28 9-89	

